



Technical Notes for Using Rubbn'Repair™

The following are recommended instructions for using the Rubbn'Repair™ patch technology. These are only recommendations and are based on CRG Industries' experience in working with Rubbn'Repair™. Your own experience may suggest different heating methods or use of the patch technology. The pictures are for illustration only. **Follow all safety instructions listed.**

Figure 1 shows the patch material. It comes in black as well as in custom colors.

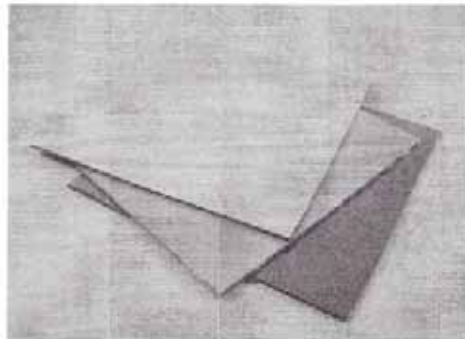


Figure 1: Rubbn'Repair patch material

1. Select a heating method. Some examples are listed below.

- Heater box (see Figure 2)
- Warming bag
- Oven
- Heat gun (see Figure 3) **Warning: Be careful not to overheat the material**

Note: Be sure your heating method complies with safety standards according to the conditions under which you will be applying the patch – for example, outdoors, in rainy weather, near flammable materials, etc.

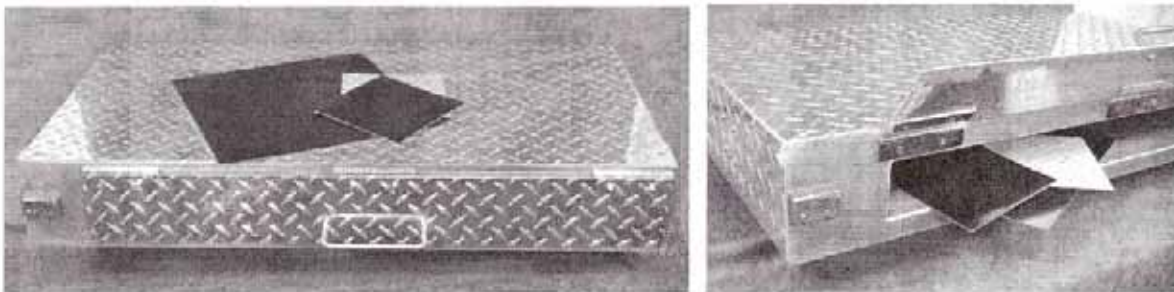


Figure 2: Heater box designed for heating Rubbn'Repair™

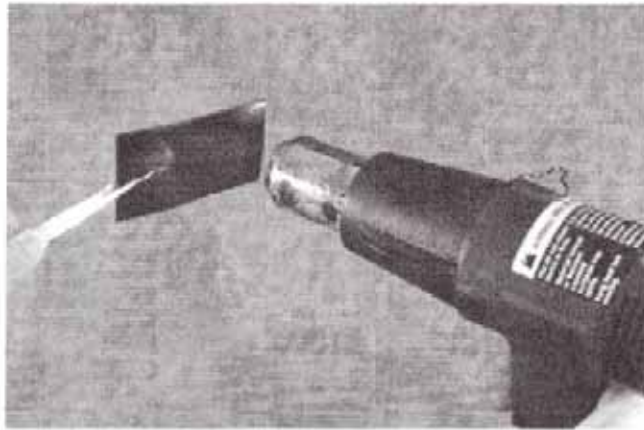


Figure 3: Heat gun used with Rubbn'Repair™

2. Heat Rubbn'Repair™ material to approximately 194 °F (90 °C). **WARNING: DO NOT HEAT ABOVE 248 °F (120 °C).**
3. Once the temperature is above 194 °F (90 °C), the material will soften and become very flexible. Remove the paper backing from the material (Figure 4).

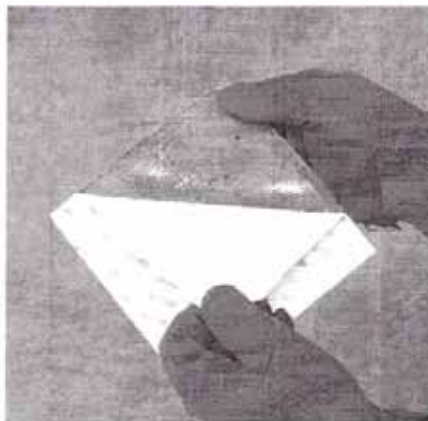


Figure 4: Remove paper backing

4. With the adhesive side facing the repair surface, form the flexible Rubbn'Repair™ patch over the damaged area, applying pressure until it cools and becomes rigid again (Figures 5, 6). Cooling time depends on the temperature of the damaged surface and on ambient air temperature, but normally the patch cools and becomes rigid within seconds.